EXECUTIVE SUMMARY

BACKGROUND

With increasing demand of rebars due to the boost in infrastructure industry in the Philippines together with the rehabilitation activities in some parts of the country, LMC proposed to construct and operate a steel mill manufacturing plant project with a total capacity of 800,000 metric tons per year (MTPY). However, with the urgency of the project, LMC has already started constructing the steel mill plant. With this, a Notice of Violation (NOV) has been issued and this has been discussed and settled with the EMB Central Office dubbed as EMB CASE NO. 2022-03-0201. LMC paid the penalty and the NOV has been issued a Notice dated 21 July 2022 which closed and terminated the NOV.

Todate, the Plant is already in 50% completed.

A. PROJECT FACT SHEET

Project Name	Proposed Liansheng Steel Mill Manufacturing Plant Project		
Project Location	Purok 1, Barangay Balsik, Jose Abad Santos Ave., Hermosa, Bataan		
Project Type	Iron and Steel Manufacturing		
Project Area	84,980 m ²		
Project Capacity	800,000 metric tons per year (MTPY)		
Rationale Project Components	 development and industrialization where its products serve as an essential input to countless uses, such as building and construction, automotive, shipbuilding and repair, electronics, packaging, etc. This is the reason why the Project is envisioned. Further, the proposed Project aims to particularly address the following: Infrastructure growth in Central Luzon and NCR Support the housing, retail, tourism and industrial construction in the region Support the following infrastructure developments in Central and Northern Luzon: a. Clark Green City b. Manila - Clark Railway c. New Clark International Airport Terminal Building d. Central Luzon Link Expressway (CLLEX) e. North Luzon Expressway East (NLEX) f. San Rafael - Cabanatuan Expressway g. Bulacan Bulk Water Project Increase job opportunities Promote economic growth 		
	provided in Chapter 1.		
	Componente	Number of Unite/ Area/Caresity	
	Major Components	Number of Units/ Area/Capacity	
	Rolling Mill		
	Horizontal (H) and vertical (\/) stands	Two (2) units	
	High-pressure water jets		
	Pinch-roll	Ten (10) sets	

Roughing and intermediate mills	Roughing mill: 8 sets
	Intermediate mill: 21 sets
Cold shear	Two (2) Sets
Cooling bed	Two (2) Sets
Metallic disc saws	Five (5) Sets
Sawing equipment	
Stacking station	1000m ²
Bundling and tying equipment	Two (2) Sets
Electric overhead cranes	Sixteen (16) units
Melt Shop	
Scrap Yard	One site/5000m ²
	Two workshop/3500m ²
Medium Frequency Induction Furnace	3 sets, 6 units
	30t/1200m ² /3x18000kVA
Electric Arc Furnace	50t/500m²/50000kVa
Scrap Preheating and Fume Extraction System (FES)	1000kVa
Ladle Furnace	14000kVa
Continuous Casting Machine (CCM)	R6M four-machine four-flow billet
	continuous casting machine
	Installed capacity : 280KW
	Use area: 2000m ²
Make up Water Supply (Deepwell)	Two (2) submerged pumps
	feed 10t water per hour
Cooling Water System	1.3 sets of closed cooling tower
	cooling electric furnace power
	supply
	Installed capacity : 134.5kW
	Use area: 90m ²
	2.3 sets of open cooling tower
	KEDK-400T cooling electric
	furnace body
	Installed capacity : 179kw
	Use area: 100m ²
	3.1 set of open cooling towers
	KEDK-1100T cooling Crystallizer
	Installed capacity : 600kw
	Use area: 80m ²
	4.1 set of open cooling tower
	KEDK-300T cooling continuous
	casting equipment water
	Installed capacity · 165 5kw
	Lise area: 20m ²
Support Facilities	
Rolling Mill	
Electrical Substation	Unit 1: 35KV/660v
	Unit 2: 35KV/440v
Generator Set/Emergency Power	800kW
System	
Water Catchment Pond	Two ponds/1600m ²

Drainage Sys	tem	The storm drainage is connected to the Water Catchment Ponds to accumulate water to serve as make-up water	
Cranes		Cranes will be a mix of Overhead Cranes and Semi- Gantry Cranes with capacity ranging from 10 tons to 30 Tons, and 6 to 20 tons under magnet. Overhead cranes will be used in the installation, production, and in maintenance, Semi-gantry cranes will be used for lifting the raw material from the truck to the piles of billet then lift to charge the rolling mill. Cranes with magnet will help to store raw materials and finish products faster and safer.	
Firefighting S	ystem	Series of fire hoses are installed in all areas of the mill. Sprinkler firefighting system will be located in the Admin Building, General Stores, Canteen, Locker rooms, etc.	
Fuel Tank 50	to 60 liters	The system consists of the LSFO and LPG/LNG tank, unloading device, gasification unit, piping with supports, fire protection system and control system, etc	
Melt Shop			
Power Supply	r - Substation	One (1) high voltage distribution room/total capacity 100000KVA one transformer	
		One (1) low voltage distribution room/capacity 6000KVA	
Water Supply		30 sets of water pump/total installed power 700KW	
QA laboratory		20m ²	
Pollution Cont	roi Devices		
		One (1) unit	
Sludge Treatr	nent with auxiliary System	One (1) unit.	
Flue Stack			
	nont Custom		
Sludge Treat	neni System	One (1) unit	
Siay rieatine Motorial Base	ni oystem very Facility	Individual general solid wests	
		storage/200m ²	
Hazardous W	aste Storage Area	individual dangerous waste storage/100m ²	
APSI	APCD		
Electric Arc Furnace	Dedusting System / Baghouse (Pulse Jet)	Filter area: 9500m ² Installed capacity: 1120kW	

Manpower	At least 500 employees for construction and operations phase.	
Project Schedule	Full operations will commence as soon as the ECC is issued with local permits.	
Project/Investment Cost	PhP 1,250,000,000.00	
Profile of the Proponent		
Name of Proponent	Liansheng Manufacturing Corporation	
Address	133 Rose Mabuco, Hermosa, Bataan	
Authorized Signatory/	Ms. Susan Tan	
Representative	President	
Contact Details	Telephone No.: (02) 984 3785	
	Mobile No.: +639173151255	
	Email address: sumracing@gmail.com; lianshengmfgcorpltd@gmail.com	
Profile of the Preparer		
EIA Preparer	Mediatrix Business Consultancy	
Address	L29 Joy-Nostalg Center, 17 ADB Ave., Ortigas Center, Pasig City	
Contact Person	Matilde R. Jimenez-Fernando	
	General Manager	
Contact Details	Telephone No.: (02) 689 7114	
	Mobile No.: +639175064499	
	Email Address: mediatrixbusinessconsultancy@gmail.com	

B. EIA PROCESS DOCUMENTATION

EIA Team

The EIA Study was conducted by a multidisciplinary team of professional experts of Mediatrix Business Consultancy (Mediatrix), who have strong background in environmental assessments, in close coordination with the Liansheng Manufacturing Corporation (LMC). The composition of the EIA Team is presented in **Table ES-1**. The sworn statements of accountability of LMC and Mediatrix are presented in **Annex ES-1**.

Table ES-1: EIA Team Composition

EIA Team	Areas of Expertise	EMB Registry No.
Matilde J. Fernando	Team Leader, Socio-Economics and Legal Framework	IPCO-035
Reynaldo S. Tejada	Water and Air Module	IPCO-036
Hernani Bayani	Geology Module	IPCO-058
Benjamin Francisco	Freshwater Ecology	IPCO-038
Alexis Fernando	Research and Field Assignments	IPCO-034
Garry Benico	Aquatic Ecology	IPCO-106
Juvinal Esteban	IEC and Community Relations	IPCO-091

EIA Schedule

The EIA Study was commenced by conducting Information, Education and Communication (IEC) and Public Scoping activities. Technical Scoping was conducted with the EMB and EIA Review Committee (EIARC) members on December 2, 2019 and based on the agreed scope of work, the collection of primary and secondary data was conducted. Data collected were processed, analyzed and evaluated for impact assessment and formulation of Impact Management Plan (IMP) and Environmental Monitoring Plan (EMOP). The data and information were written into an Environmental Impact Assessment Report (EISR) and the final version of the EISR will be submitted to the EMB-Central Office for Environmental Compliance

Certificate (ECC) application. The major activities undertaken to complete the EIA were listed in **Table ES-2**.

Table ES-2: EIA Study Schedule

Activity	Date	
IEC Activities	August 9, 2019	
Public Scoping	November 7, 2019	
Technical Scoping	December 2, 2019	
Primary and Secondary Data Gathering		
Geology and Geological Hazards		
Pedology		
Terrestrial Ecology	August 2010 to Estruct 2020	
Groundwater and Freshwater Quality	August 2019 to February 2020	
Air Quality and Noise		
Perception Survey		
Preparation of EISR		
Submission of EISR to EMB	November 03, 2021	
First EIARC Meeting	May 3, 2023	
Public Hearing	June 2, 2023	

EIA Study Area

The EIA Study area for the project covers the 84,980 m² project site in Purok 1 in Barangay Balsik, Jose Abad Santos Ave., the municipality of Hermosa, and the province of Bataan. The study area also includes the Balsik River and the Saba Creek, which are the nearest water bodies in the project site.

EIA Methodology

The EIA for the project conforms to the Revised Procedural Manual for DAO 2003-30 and DAO 2017-15 in the conduct of the following activities, to wit: (i) IEC and Scoping, (ii) collection of primary and secondary data, (iii) identification/prediction/assessment of environmental impacts, (iv) formulation of EMP and the (v) development of EMOP. The baseline information are mainly primary and secondary data which were obtained from the local government units (LGUs) and other government agencies. Data collected were based from the approved EIA Scoping and Screening Form presented in **Annex ES-2**, which was finalized during the Technical Scoping. **Table ES-3** shows the pertinent data, sources, and methodologies used for the conduct of EIA Study.

EIA Study Module	Parameters/Scope	Baseline Sampling and Methodology
Land		
Geology/Geomorphology, Pedology, Land Use and Classification	Reconnaissance, land use, land classification assessment, slope, soil types and classification, erosion	Review of secondary data, soil sampling and testing, review of geological reports and maps, soil site assessment
Terrestrial Biology – Wildlife and Vegetation	Flora and fauna species inventory, species endemicity and conservation status, species abundance, frequency and distribution	Use of secondary data and inventory
Water		
Hydrology/Hydrogeology	Regional hydrogeology, catchment and drainage system	Review of secondary data

Table ES-3: The EIA Methodology

EIA Study Module	Parameters/Scope	Baseline Sampling and Methodology
Water Quality	Physico-chemical and bacteriological	Conduct of water quality sampling and
	characteristics of rivers, wells, springs,	analysis
	and coastal water	
Air		
Meteorology/Climatology	Monthly average rainfall, climatological	Use and review of secondary data
	normal and extremes, wind rose diagrams,	
	and frequency of tropical cyclones	
Air Quality and Noise	Ambient air quality and noise levels	Conduct of air quality and noise sampling
Level		and analysis
Air Dispersion Modeling	Worst case scenario identification, use of	Use of AERMOD Model
	meteorological data	
Temperature and Rainfall	Seasonal Temperature (in °C) and Rainfall	Assessment of effects of Temperature and
Change	(in %) Change in 2020 and 2050 under	Rainfall Change
	medium range emission scenario in	
	Hermosa, Bataan	
	_	
	Monthly Average Temperature and	
	Rainfall without Climate Change	
	Monthly Assesse Terraneuts and	
	Nonthly Average Temperature and	
	Rainfail with Climate Change (2006-2035)	
	Monthly Average Temperature and	
	Deinfoll with Climete Change (2006 2065)	
Groophouso Gas	CHC Emissions based on IPCC 2006	Association via
Assessment	Guidelines and USEPA Procedure	GHG emissions
People		
Public health and	Morbidity and mortality trends	Interviews with key elected officials of the
Demography	Demographic data of impact area	barangays (from barangay captain to
	Number of households and household size	councilors and the social welfare barangay
	Land area. Population. Population density	officers/ barangay health workers):
	/growth, gender and age profile, literacy	analysis of secondary health data: Use of
	rate, profile of educational attainment	secondary data from RHU and PSA:
	, p	Interviews with the locals: household-level
		survey
Socio-economics	Socioeconomic data: Main sources of	Perception surveys, Interviews with city
	Income, Employment rate/ profile, sources	and barangay officials: analysis of
	of livelihood. Poverty incidence.	secondary data: analysis of survey results.
	commercial establishments and activities.	Traffic assessment
	banking and financial institutions	
Environmental Risk Asses	ssment	
Risk Assessment	Safety risks and physical risks	Consequence and Frequency analyses to
		be undertaken using the methodology
		described in the Revised Procedural
		Manual (RPM) for DAO 2003-30

Public Participation Activities

An extensive and comprehensive IEC campaign about the Project and the EIS System was conducted to ensure a meaningful and active participation of well-informed stakeholders – affected residents, host communities, LGUs, relevant agencies, the EMB and the local DENR in the EIA process.

IEC

The IEC was conducted at Barangay Hall of Barangay Balsik, Hermosa, Bataan on August 9, 2019 to provide information about the proposed project and to encourage the concerned stakeholders to participate in the EIA Study. IEC documents such as attendance, issues raised, and photos taken during the IEC are presented in **Annex ES-3**.

Perception Survey

The initial perception survey was conducted for 30 households of Barangay Balsik. The survey covers the demographic characteristics, source of income, livelihood, health and sanitation, education, employment, their awareness and attitude towards the proposed project. The results of the survey show that 28 respondents (93.33%) are aware of the proposed project. Moreover, most of the respondents believed that the proposed project can greatly help the community and the local residents as it will generate employment. The detailed results of the initial perception survey and the sample questionnaire is presented in **Annex ES-4**.

Public Scoping

Public Scoping was conducted on November 7, 2019. The Public Scoping was facilitated by the representatives of the EIA Division of the EMB-Central Office to provide information about the proposed project and to collect site-specific issues, concerns and inputs to the EIA Study. Consultation was done through Public Scoping and this was attended by Barangay officials and residents and municipal LGU Officials. The issues and concerns raised include the following:

- 1. The project is still proposed but construction has started already and when did it start.
- 2. Why this kind of project was allowed while the location is residential and agricultural area?
- 3. Possibility of not proceeding with the Project if the Barangay/Municipality will not approve
- 4. Can Liansheng be sued for starting the construction without permit? (pertaining to the construction permit)
- 5. EMB's authority to close down a project
- 6. Issue on the Land Use compatibility
- 7. No Balsik resident is working in Liansheng as of now.
- 8. Will Liansheng use bunker fuel, Lubricating Oil/ other hazardous materials?
- 9. Noise Level of the plant's operations?
- 10. The emission will produce smog/acid rain.
- 11. There are very good plans but may not be implemented in the actual operation.
- 12. Can't Liansheng operate without ECC
- 13. Job opportunities for women such as the members of the Ina ng Tahanan
- 14. Water source and competition on water source

The copy of the received invitation letters, attendance sheets and photos taken during Public Scoping are presented in the Public Scoping Report in **Annex ES-5**.

Perception Survey

The perception survey was conducted to the host barangay of the project. The respondents of the survey were represented the barangay council, multi-sectoral representatives (women representatives, men group representative, senior citizen, church group representative) and other authority figures of the community. The sample of the perception survey questionnaire is presented in **Annex ES-6**.

C. EIA SUMMARY

Summary of Alternatives

Siting

LMC considered two (2) sites for the proposed steel manufacturing plant. One is in Purok 1, Barangay Balsik, Jose Abad Santos Ave., Hermosa, Bataan and the other one is in Valenzuela. Valenzuela is an industrial area. However, it was not chosen as the final project site because the area is too small to accommodate the target plant size. Moreover, the area is already congested with other industries.

Technology

There was no other alternative technology considered for the project except for the advanced electric arc furnace. This is primarily because of the capacity and the quality of steel that LMC wishes to produce. LMC believes that EAF is the best technology because of the following advantages that a conventional EAF does not provide

- 1. The entire EAF-preheater system is predominantly kept closed for most of the melting cycle; as compared to batch-charging sequences for conventional EAF's. Much lesser fumes and heat escape from the furnace, allowing a cleaner and safer work environment. Less arcing noise is also felt by workers around the furnace. The in-factory environment becomes more pleasant, as shown in photo below.
- 2. The furnace can be made to operate under flat-bath condition, whereby electric arcs are generated under the protection of a layer of slag. By so doing, the arcs become more stable hence imposing less power demand from the grid.
- 3. With proper tuning of the waste gas temperatures, all volatile gases can be completely oxidized along the scrap preheater system, hence negating the formation of dioxins in the stack emission.

Summary of Baseline Characterization

Table ES-4 summarizes the salient findings of the baseline information/data for the land, water, air and people components.

Environmental	Key Findings
Land	
Land Use and Classification	The project site is designated as Industrial Zone based on the Land Cover Map of Hermosa, as well as on the Resolution reclassifying the area as industrial.
Geology/	The topography of Hermosa is generally flat to gently rolling.
Geomorphology	 The project site is located in the part of the chain of Quaternary volcanoes formed by subduction in the Manila Trench.
	 No local fault had been encountered in outcrops nor indicated in the geomorphic maps of the area.
	 Based on the Earthquake-triggered Landslide Susceptibility Map of Region 3, which is based on Critical Acceleration Values and Intensities, the project area is not susceptible to landslide.
	Project area is not susceptible to liquefaction.
	 The project site is far from active volcanoes such as Taal and Pinatubo to be directly affected by volcanic activities
Pedology	 The types of soil in Hermosa, Bataan are classified as Antipolo Cay, Antipolo Soils (undifferentiated), Culis Loam, Hydrosol, La Paz Fine Sand, and La Paz Silt Loam. The soil in the proposed project site belonge to La Paz Fine Sand.
Torrostrial	 The solit in the proposed project site belongs to Ld Fd2 Fille Sallo. The project site is a fully fanced private property with almost 10 trace present in the open
Ecology	area.

Table ES-4: Summary of Baseline Characterization

Environmental Component	Key Findings
	There are no wildlife observed in the project site except for domestic animals such as dogs and cats.
Water	
Hydrology/ Hydrogeology	 The Municipality of Hermosa is generally well-drained. There are two (2) river systems in the vicinity of the proposed project, the Balsik River and the Saba Creek. Balsik River is the main river system in the vicinity of the project site, which is located in the secondary impact area more than 2km from the plant site. On the other hand, Saba Creek is located 930 meters away from the plant site. Hermosa has been susceptible in flooding.
Water Quality	 The results of freshwater quality sampling showed that pH, Chloride, Nitrate-N, Arsenic, Cadmium, Copper, and Lead were conformant to the DENR guidelines for Class A Waters. On the other hand, Biochemical Oxygen Demand, O&G, Phosphate, Chromium Hexavalent, and Fecal Coliform in all stations exceeded the DENR Water Quality Guideline Values. Other exceedances are color in FW1, temperature in FW1 and FW2, TSS and Iron in FW2, and Total Mercury in FW. The Total Coliform measured in all stations were also high. The results of groundwater quality sampling showed that pH, Color, O&G, TSS, Chloride, Nitrate-N, Arsenic, Cadmium, Copper, Lead, and Total Mercury were conformant to the DENR guidelines for Class A Waters. On the other hand, Phosphate in all stations exceeded the DENR Water Quality Guideline Values. Other exceedances are temperature in FW3, Iron in FW2 and FW3, and Fecal Coliform in FW1. The Total Coliform measured in all stations were also high.
Freshwater Ecology	 The phytoplankton community in stations RVR1 to RVR4 was comprised of four (4) major groups namely diatoms, green algae, cyanobacteria and euglenoids. Diatoms were the most abundant phytoplankton group accounting for almost 73%, followed by green algae with 17%, cyanophyte with 9% and euglenophyte with 1%. The cyanophyte was mostly represented by genus Merismopedia accounting for almost 6% and total cell density of 1,723 cells/L. The mean phytoplankton abundance during this sampling was 6,787 cells/L. This was still low compared to healthy freshwater ecosystem but the occurrence of planktonic life forms in these bodies of water indicates that the water quality condition could still support its existence. Analysis of samples taken from four (4) stations showed a total of fourteen (14) zooplankton groups (adult and larval forms). Zooplankton observed during this sampling was a typical groups/type found in freshwater ecopepods, amphipod, nematode larvae, insect larvae, unidentified egg, and bivalve veligers, gastropod veliger, amphipod and cladoceran. The presence of Amphipod is station RVR3 at 6,000 ind/M3 is indicative of relatively good water condition because this group of zooplankton is sensitive to pollution. A total of thirty-eight (38) individuals belonging to eight (8) orders/families were quantified from samples collected during the survey with different abundances at various sites Macrobenthos belonging to Phylum Mollusca was the most abundant accounting for 54%, followed by Phylum Annelida with 38% and Phylum Arthropoda with 8%. Balsik River is allegedly being periodically replenished by Tilapia fingerlings. Key informants that were interviewed declared that an annual seeding of Tilapia fingerlings is being undertaken by the Municipal Agriculture Office of Hermosa, to resuscitate deteriorating fisheries productivity and to provide a source of food and supplemental income to communities along its banks. <

Environmental Component	Key Findings
Air	
Meteorology/ Climatology	 The climate at the proposed Project site falls under the Type 1 category based on the Modified Coronas Climate Classification of Philippine Climate Type I climate is characterized by two (2) pronounced seasons, dry from November to April and wet from May to October with maximum period from June to September. Areas under this type of climate are generally exposed to the southwest monsoon during rainy season and get a fair share of rainfall as brought about by the tropical cyclones occurring during the maximum rainy period. PAGASA had tracked 25 tropical cyclones that crossed in the province of Bataan. Project site is under medium typhoon risk.
Air Quality	The summary of the air quality monitoring results is presented in Table 2.3-8 . The result shows the particulate concentrations (TSP and PM ₁₀) in all stations are within the CAA limit. Moreover, concentrations of NO ₂ and SO ₂ in all stations are also below the CAA limit. Heavy metals concentrations (As, Cd, Cu, Cr ⁺⁶ , Pb, & Hg) in all stations are all below the method detection limit.
Noise Level	Noise level measurement was conducted in four (4) sampling locations within the project site and its vicinity. The measured noise level from the established stations is used to represent the baseline data of the project. The noise monitoring station is the same as the ambient air station. Refer to Table 2.3-12 and Figure 2.3-7 above which shows the station identification and the geographical position. The noise level presented in the table below are the median of the noise measured at each station. Noise levels for all stations were well within the maximum allowable noise level limit during daytime period. The recorded noise sources include domestic noise, trucks, vehicles, motorbikes, wind blows, and birds. The sound from bird chirping, insects, animals and wind blows are common poise sources in the station's vicinity.
Deeple	
Demography	 Hermosa has a total population of 65,862 as of 2015 with a growth rate of 3.1% from 2010. In terms of gender, there are slightly more males than females, with 50.90% females and 49.10% males. In terms of age, at least 63 out of 100 individuals are 15-64 years old and 37 are dependents, with 32 young dependents and 5 old/elderly dependents. In 2015, 99.13% of the total household population 10-year old and over of Hermosa are basically literate. Barangay Balsik has no ancestral domains.
Social Infrastructure and Services	 Hermosa is 100% electrified and is being served by the Peninsula electric Company (PENELCO) All 23 barangay of Hermosa are served, giving a rate of 100% barangay with electricity. The main sources of potable water in Hermosa are ground water sources. Shallow wells are popularly used in upland area, while deep-well and free flowing wells are popularly used in low land areas. Only few depends on rivers, creeks or stream for their water domestic need. Other source of water supply is provided by the Hermosa Water District, which has a total of 5,085 concessionaires serving 13 barangays or 38 % of the total Household Population. Hermosa has 18 elementary schools and only two (2) high school. The LGU of Hermosa had passed an ordinance on Solid Waste Management Program. The "No Segregation No Collection Policy" is implemented. The garbage collection covers all the barangays of the municipality. The municipality is operating a controlled dumpsite in barangay Mamboq.
Socio Economic Profile	 Majority of the households in Hermosa are engaged in farming that makes agriculture its primary economic activity. However, the main driver of the economy of the municipality is trading.

Environmental	Key Findings
Public Health and Safety	 There are 19 Barangay Health Centers in the municipality, a Municipal Puericulture Health Center, and a lying-in clinic. Health officers are composed of one (1) doctor, three (3) nurses, 17 midwives, one (1) rural sanitary inspector and one (1) dentist. There is no hospital or emergency clinic within the municipality. The three leading causes of death are heart disease, carcinoma and CVA thrombosis while the top
	 causes of morbidity are ARI, diarrhea and headache.
Public Access	 The total aggregate of roads in the municipality is about 102km, of which about 12.159 km or 11.96% are classified as national roads. These roads form part of main trunk line system which generally cater to inter and intra municipal mobility and demand higher intensity and structural strength for long distance trips and heavy vehicles. These include the old Junction – Layac – Mariveles Road and the Roman Superhighway, a road parallel to the old road from Hermosa to Mariveles, which was constructed in support to the industrial areas and has an alternative route to the old road. Provincial municipal and barancey roads comprise 18 91km or 18 52% 11 191km or
	 Provincial, municipal, and barangay roads comprise 18.91km or 18.52%, 11.191km or 10.96%, and 59.77km or 58.55% of the total road network, respectively.

Summary of Key Environmental Impacts and Management Plans

Table ES-5 presents the summary of key environmental impacts of the project and the corresponding management plan and mitigating measures.

Table ES-5: Summary	v of Ke	v Environmental Im	pacts and	Management	Plan
			ipuoto una	management	I IGH

Major Activities Description/ Key Environmental Aspects	Significant Issues/Impacts	Impact Mitigation, Built-In Management Measures and Facilities Planned	Rating/ Performance off Mitigating Measures
Construction Phase	9		
Site Clearing and Construction of the Plant	Land contamination due to generation of construction debris such as excess fill materials from grading and excavation activities, scrap wood and metals, and small concrete spills.	Provision of temporary area within the site near the construction site will be designated for storage and segregation Designation of an area as Material Recovery Facility (MRF) and Hazardous Waste Facility Area Practice good housekeeping through segregation of wastes and compliance to RA 9003	100 % compliance with RA 9003
		Proper segregation and storage of hazardous waste and compliance to RA 6969	
	Soil erosion/ loss of top soil	Establish a reforestation program in the designated site in coordination with the LGU and FMB	100% compliance
	Possible land and water contamination or health & safety hazard/risk from the generated hazwaste such as used oil, used batteries, contaminated rags, busted bulbs and lamps	Provision of a Hazardous Waste Area with proper labeling, segregation and storage of wastes Transport, treatment and disposal by DENR accredited third party contractor	100 % compliance with RA 6969

Major Activities Description/ Key Environmental Aspects	Significant Issues/Impacts	Impact Mitigation, Built-In Management Measures and Facilities Planned	Rating/ Performance off Mitigating Measures
	Water pollution due to domestic wastewater discharges	Construction of septic tanks in all the permanent project facilities (admin bldg) that will be channeled into a centralized holding chamber and will be collected by an accredited sanitation contractor thru siphoning on a monthly basis.	100% compliance to DAO 2016-08 and RA 9275
	Degradation of air quality due to dust generation from transport of building materials	Implementation of water sprinkling during wet season 2x a day and four (4x) times a day during dry season. Dust suppression will be undertaken where necessary by covering and/or spraying affected land surfaces with water. Vehicle speed restrictions will be applied on internal roads across the project site to avoid escessive dust generation (and prevent collisions and other accidents). All vehicles carrying excavation and demolition material/waste will be covered by tarpaulin to prevent spread of dust excavation and demolition materials etc. Comply with the local & national requirements on accepted levels of exhaust emissions from equipment and vehicles. Minimize unneccessary journeys and adopt switching-off equipment when not in use.	100% compliance to RA 8749
Operation of Electri	ic Arc Furnace		
Operation of Electric Arc Furnace for melt shop	Land contamination due to mixing of low and high quality scrap metals to be melted	Implementation of proper sorting of scrap metals into low and high quality and putting them on separate stockpiles Electric Arc Furnace (EAF) by propducts such as skulls and billet rejects will be cut into size to be feed as material to the EAF in addition to the scrap. Collection of metals from filter dust, slag, and waste metals; Slags will be crushed and the metallic component will be extracted by a magnetic separator and recycled back to the EAF. The rest of slag will be screened and segregated to be used as back filling material or in the road construction. The dust will be collected and process to extract the zinc and remove the hazardous element such as lead then sold to sintering plants or selling it as a raw material to cement plants, use it for social development / livelihood programs or corporate social responsibility.	100 % compliance with RA 9003
	Degradation of air quality due to generation of particulate matter during melting, oxygen injection and decarbonizing	Installation of dedusting system which induced draft fans to absorb/suction	100% compliance to RA 8749

Major Activities Description/ Key Environmental Aspects	Significant Issues/Impacts	Impact Mitigation, Built-In Management Measures and Facilities Planned	Rating/ Performance off Mitigating Measures
	phases (primary off gas emissions), and harging/ tapping (secondary off-gas emissions)		
	Air pollution due to generation of dioxins and furans	Assignment of temperature above 1200°C to ensure complete combustion of fuel Use of activated carbon-injection and post combustion of the EAF off-gas to ensure complete combustion.	100% compliance to RA 8749
Operation of the Rolling and Finishing Mills	Degradation of water quality	Design and Construction of Water Treatment Plant (WTP) for the removal of oil and sediments in the process water thru filtration system where raw water from the reservoir will be pumped to the filters by a centrifugal pump for treatment. Desludging and collection of sludge from Water Treatment Plant for proper disposal at least once a year. Installation of 3 chamber septic tanks in all the permanent project facilities to desludged by accredited sanitation contractor on a monthly basis. Construction of rainwater cisterns and water catchment pond. Cistern tank need to be fitted with tight cover for preventing and	100% compliance to DAO 2016-08 and RA 9275
	Air pollution due to emissions containing SO ₂ and NO ₂	reduce contamination of the stored water. Use of Low Sulfur Fuel Oil (LSFO), or alternative as fuel for the reheating furnace. Installation of pollution control device if SO2 emission exceeds the CAA standards. Use of enclosures for equipment and insulation for structures. Regular maintenance of equipment and making sure the recuperator system is always working. Periodic maintainance of generator set and reheating furnace and quarterly monitoring of emissions.	100% compliance to RA 8749
	Land contamination due to generation of hazardous wastes such as used oil, used batteries, contaminated rags, busted bulbs and lamps	Establishment of a solid waste management system. Provision of a Hazardous Waste Storage Area (Material Recovery with proper labeling, segregation and storage of wastes. Implement RA 6969 through Proper segregation and storage of hazardous waste and allocation of Hazardous Waste Facility Area Transport, treatment, and disposal by DENR accredited third-party contractors on a weekly basis.	100% compliance to RA9003 and RA 6969

Major Activities Description/ Key Environmental Aspects	Significant Issues/Impacts	Impact Mitigation, Built-In Management Measures and Facilities Planned	Rating/ Performance off Mitigating Measures
Plant Operation and Maintenance	Degradation of air quality due to fugitive dusts from equipment and vehicles	Regular wet suppression or water spraying during dry weather condition of the access road every two (2) days. Strict implementation of routine plant maintenance and good house keeping. Regular maintenance of trucks to reduce or maintain tailpipe emissions. Regular monitoring and maintenance of equipment, generators and flares will be routinely undertaken as part of the environmental monitoring nan	100% compliance to RA 8749
	Degradation of water quality due to domestic wastewater generation	Provision of septic tanks in all the project facilities. Prevention of the release of any materials that will infiltrate and contaminate groundwater. Maintain adequate control of any subsurface pipelines (such as potable and domestic wastes) in order to prevent any accidental or potential leakage. Implementation of a continuous and regular site inspection system that includes spill control and pollution prevention procedures for handling and storage of any contaminants	100% compliance to DAO 2016-08 and RA 9275
	Water pollution from run-off and domestic wastes	Construction of rainwater cisterns and Reservoir/Water Catchment pond with an estimated capacity of 8500m ³ . Construction of Perimeter channels during site formation and earthworks to intercept runoff at site boundary. Installation of drainage channels on site to convey storm water to sand/silt traps for removal of soil particles. Regular cleaning and maintainance of the facilities to ensure that the facilities are in normal function at all times. Installation of septic tank for domestic wastewater which will run from one main sewer drainage pipe which will be buried, water & air tight container which will be regularly collected by an accredited sanitation contractor on a regular basis.	100% compliance to DAO 2016-08 and RA 9275
	Land contamination due to solid wastes generation	Provision of Material Recovery Facility (MRF) Segregation or establishment segregation within the area is strictly enforced. Coordination with the local government units for a weekly schedule of collection.	100% compliance to RA 9003

Major Activities Description/ Key Environmental Aspects	Significant Issues/Impacts	Impact Mitigation, Built-In Management Measures and Facilities Planned	Rating/ Performance off Mitigating Measures
	Land contamination due to generation of hazardous wastes such as used oil, used batteries, contaminated rags, busted bulbs and lamps	Provision of a Hazardous Waste Storage Area with proper labeling, segregation and storage of wastes Transport, treatment, and disposal by DENR accredited third-party contractors on a weekly	100% compliance to RA 6969
	Resource use competition for use of river water for make up water and process water	Recycling of water from Rainwater Catchment Pond. Construction of cooling towers. Design and Construction of Water Treatment Plant (WTP) for removal of oil and sediments in the process water.	100% compliance to DAO 2016-08 and RA 9275

Risks and Uncertainties

Among the risks of the project which could be a potential show stopper or could have a material or significant impact on the decision making of the government as well as the project proponent is the uncontrolled release of particulate matters from the dust collectors. To avoid this, a strict contract and monitoring of the Contractors shall be undertaken.